D&D F9 trail engine with D&D Ypipe and Monster single pipe with stock muffler

A few months ago we dyno tested and posted here this powerful trail engine package, but with the preproduction, hand welded cone monster single pipe.

Now, production pipes are being shipped, manufactured out of stampings. Occasionally production stampings exceed the performance of the hand-built hand fitted dyno pipes. D&D found this to be the case here, and rented my dyno facility to demonstrate the F9ss with production Ypipe and Monster single pipe. Glenn Hall brought the sled here to test, right after dyno tuning on D&D's Huff hydraulic dyno. First, Glenn would show off D&D's pump gas Boondocker setting. I should note here that the D&D Boondocker is necessary for this engine to control the fuel properly to close to 9000 RPM. And I should also note that people who desire to run mile after mile at WOT can add as much fuel as they like to enable them to run deto-free at elevated coolant temps, even on low octane gas. The price for that goofiness, of course is reduced HP at .700+ BSFC but it can be done. These tests are about 20 seconds long, good for easily ½ mile on the lake.

DD F9ss Monster Single pump gas setting on boondocker

EngSpd	STPTrq	STPPwr	A/F	BSFC	Fuel A	FUEL-P	AirTmp
RPM	Clb-ft	СНр	Ratio	lb/hph	lb/hr	psig	degF
630	0 84.	9 101.	9	0.64	9 64.	1 43.7	58
640	0 85.	7 104.	4	0.63	9 64.6	3 43.6	57
650	0 87.	4 108.	2	0.61	2 64.	1 43.6	57
660	0 88.	5 111.	2	0.59	7 64.4	43.6	56
670	0 89.	4 114.	1	0.58	8 65.	1 43.6	57
680	0 91.	4 118.	4	0.58	8 67.4	43.6	58
690	0 93.	1 122.	2	0.58	4 69.	1 43.5	58
700	0 94.	5 126.	1	0.60	2 73.2	2 43.5	60
710	0 96.	7 130.	7	0.59	2 74.9	9 43.5	58
720	0 97.	9 134.	3	0.57	3 74.4	43.4	59
730	0 96.	9 134.	7	0.68	1 88.8	3 43.3	58
740	0 97.	4 137.	3	0.68	4 91.	1 43.2	57
750	0 102.	6 146.	5	0.69	5 98.	5 43.1	58
760	0 105.	1 152.	1	0.67	9 99.9	9 43.1	58
770	0 107.	4 157.	5	0.67	6 103.	1 42.9	58
780	0 108.	5 161.	1	0.65	9 102.8	3 42.9	58
790	0 109.	2 164.	2	0.64	3 102.4	43.1	57
800	0 109.	6 167.	1	0.64	3 103.9	9 43.1	58
810	0 109.	9 169.	6	0.63	8 104.6	3 43.1	59
820	0 109.	1 170.	4	0.65	5 107.9	9 42.9	59
830	0 107.	9 170.	5	0.65	6 108.	1 42.9	59
840	0 106.	2 169.	9	0.67	9 111.6	3 42.8	59
850	0 104.	1 168.	4	0.69	1 112.	5 42.8	59
860	0 101.	9 166.	9	0.68	9 111.2	2 42.8	59

Next Greedy Glenn insisted on adding a splash of race gas to the three gallons of 93 octane pump gas in the tank, then going to Glenn's personal lake race Boondocker setting for this F9ss that would prove to add about 12 HP. There is big HP in proper tuning. DD F9ss Monster single pipe, race gas Bondocker setting

EngSp		STPTrq	STPP		A/F	BSFC	_	Α	FUEL-P	AirTmp	Tim	e-S
RPM		Clb-ft	СНр		Ratio	lb/hph	lb/hr		psig	degF	Sec	ond
	5700	80	.1	86.8		0.6	44	54.5	43	.8	52	21.03
	5800	80	.8	89.2		0.6	43	56	43	.8	51	22.03
	5900	80	.5	90.4		0.6	28	55.4	43.	.8	52	22.74
	6000	80	.2	91.6		0.	63	56.2	43	.8	53	23.72
	6100			94.1		0.6	34	58.1			52	24.15
	6200			97.2		0.6		59.3			52	24.73
	6300			99.3		0.6	29	60.8			53	24.99
	6400			104.1		0.6		62.9			52	25.82
	6500			107.9		0.5		62.9			52	26.34
	6600			111.2		0.5		64.6			52	26.96
	6700			115.2		0.5		65.9			52	27.51
	6800			119.7		0.5		67.9			51	28.23
	6900			122.1		0.5		68.7			51	28.92
	7000			126.7		0.5		71.4			51	29.46
	7100			130.6		0.5		73.2			51	30.29
	7200			133.7		0.5		73.9			52	30.84
	7300			134.4		0.6		87.5			52	31.48
	7400			135.7		0.6		89.3			52	31.65
	7500			145.4		0.6		96.4			52	32.46
	7600			153.1		0.6		99.8			52	33.45
	7700			155.7		0.6		99.8			53	33.68
	7800			161.3		0.6		100.5			53	34.55
	7900			165.8		0.6		98.5			52	35.45
	8000			168.1		0.5		97.5			52	36.11
	8100			171.9		0.5		95.7			52	36.91
	8200			172.7		0.5		95.8			52	37.09
	8300			177.5		0.5		94.3			51	38.07
	8400			178.7		0.5		94.1			51	38.63
	8500			179.7		0.5		93.8			51	39.14
	8600			181.2		0.5		95.1			52	40.16
	8700			182.3		0.5		94.5			52	40.51
	8800			180.1		0.5		94.8			53	41.52
	8900	102	.5	173.7		0.5	55	93.8	43	.2	53	42.61

Finally, Glenn dyno tested here his own lakeracer F7, with moderate race porting, gonzo compression, squish clearance that was tight enough to prevent any carbon from building up on the squish bands/ pistons, a Cat 500' ECU, Boondocker and a bunch of extra timing not provided by the 500' box. This race gas only engine had the new D&D Ypipe and Monster single. As you can see, the Boondocker enabled Glenn to tune the fuel to match the high revs of the Monster single. I really like the custom Boondocker steps built

into the D&D Boondocker boxes. Though I don't care for the overlap that blends from step to step, these custom boxes are quite dandy, and quite necessary for these hi-revving Firecats. Also I noted that this sled dyno'd within a few tenths of a HP at D&D the same day Glenn brought it here.

DD F7, Glenn Hall, DDY Ddmonster single, race porting & compression, 500'raceECU plus Boondocker 110 octane only

Offig								
EngSpd	STPTrq	STPPwr	A/F	BSFC	Fuel A	FUEL-P	AirTmp	
RPM	Clb-ft	CHp	Ratio	lb/hph	lb/hr	psig	degF	
	7400	89.9	126.7	0.	587	72.5	43.7	53
	7500	90.8	129.6	0.	576	72.8	43.7	52
	7600	92.3	133.5	0.	581	75.5	43.7	52
	7700	96.3	141.1	0.	595	81.8	43.6	53
	7800	99.4	147.6	0.0	601	86.3	43.5	54
	7900	100.7	151.5	0.	591	87.1	43.4	54
	8000	103.3	157.3	0.	572	87.7	43.4	53
	8100	106.3	164.1	0.	547	87.4	43.4	52
	8200	107.1	167.2	0.	536	87.3	43.4	53
	8300	108.3	171.1	0.	531	88.4	43.4	53
	8400	110.1	176.2	0.	519	89.1	43.4	53
	8500	109.7	177.6	0.	506	87.5	43.4	53
	8600	109.4	179.2	0.	502	87.7	43.4	52
	8700	108.1	179.1	0.4	494	86.1	43.4	53
	8800	106.6	178.5	0.4	491	85.3	43.4	52